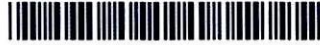




Dart Aerospace Ltd.
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Hawkesbury, ON
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Canada

Tel (613) 632-5200

D3296-1**Job Sheet 177047****Part No:** D3296-1**Job Qty:** 10 ea**Part Name:** Door Panel**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 5/4/18**Job Tracking No:****Due Date:** 5/24/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** DWG REV B IPP C 05.10.14 Added step 14 KJ/EC IPP Rev:D Now on Waterjet 06-11-02 JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	5/24/18	5/24/18	0.00	0.00	Start Up Waterjet		SC 1805/12
100	Waterjet	10 pcs	5/24/18	5/24/18	0.03	1.04	Waterjet1		SC 1805/12
120	QC	10 pcs	5/24/18	5/24/18	0.00	0.00	QC8		38
140	HandFinish	10 pcs	5/24/18	5/24/18	0.00	0.53	HandFinish1		38
150	QC	10 pcs	5/24/18	5/24/18	0.00	0.00	QC7-2		38
160	Packaging	10 pcs	5/24/18	5/24/18	0.00	0.00	Packaging3		38
170	QC21-SA	10 Ea	5/24/18	5/24/18	0.00	0.00	QC21		38

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.063	2024-T3 .063 Sheet	6.5960 sf (.6596 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.063	7	252	0



Container No: S070847



Part: D3296-1

Job No: 177047

Serial No/Batch: S070847

Revision:

Inspector:

Dart Aerospace Ltd.
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www.dartaerospace.com

Date: 05/12/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Door Panel	5.080inches $\pm$ 0.030	5.110 5.050	5,084	
2	Door Panel	0.060inches $\pm$ 0.030	0.090 0.030	0,062	
3	Door Panel	0.300inches $\pm$ 0.010	0.310 0.290	0,304	
4	Door Panel	0.128inches + 0.005 - 0.000	0.133 0.128	0,130	
5	Door Panel	16.400inches $\pm$ 0.005	16.405 16.395	16,400	
6	Door Panel	0.300inches $\pm$ 0.010	0.310 0.290	0,303	
7	Door Panel	13.400inches + 0.005 - 0.030	13.405 13.370	13,400	
8	Door Panel	17.000inches $\pm$ 0.030	17.030 16.970	17,000	
9	Door Panel	14.180inches $\pm$ 0.030	14.210 14.150	14,182	
10	Door Panel	0.300inches $\pm$ 0.010	0.310 0.290	0,301	
11	Door Panel	0.063inches $\pm$ 0.010	0.073 0.053	0,063	

Plex 5/4/18 12:47 PM Dart.Gagnon.Michelle